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C45-8-2

Job Sheet 171851



Part No: C45-8-2

Job Qty: 10 ea

Part Name: Solenoid



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Due Date: 8/10/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: C45-8-2 REV.5 IPP REV:A 18.02.07 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier Lead Time	
90	Start up Operation	10 Ea		8/10/18	0.00	0.00	Start Up Small Fab-4	
100	Small Fab	10 pcs		8/10/18	0.08	0.50	Small Fab-9	
110	QC	10 pcs		8/10/18	0.00	0.00	QC5	
130	Packaging	10 pcs		8/10/18	0.00	0.00	Packaging3-2	
140	QC21-FG	10 Ea		8/10/18	0.00	0.00	QC21	

Part Op 100 - 1-Assemble as per DWG sheet 1. 2-Center C45-8-3 in shaft of solenoid as per note 1. ***Note 32446 22-16 crimp Descriptions: connectors supplied loose as per note 1***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
32446	Crimp Terminal	20 Ea (2 ea)	100-Small Fab	5047075
C45-8-2-4	Spacer	10 Ea (1 ea)	100-Small Fab	5119133
C45-8-2S	Solenoid	10 Ea (1 ea)	100-Small Fab	5097664
C45-8-3	Split Pin	10 pcs (1 ea)	100-Small Fab	ES 029600

Job Allocations

Oper	Component Part	Required	Inventory	Allocated
100-		20	644	0
			20	0
			16	0
			0	0



Container No: S120194



Part: C45-8-2

Job No: 171851

Serial No/Batch: S120194

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 10/22/18

ound.

Plex 8/1/18 12:54 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			
				Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					